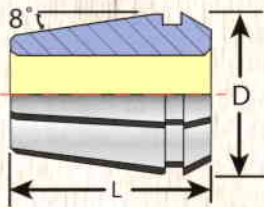
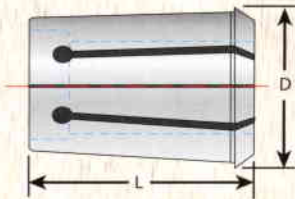


Woodworking Collets Measuring Guide

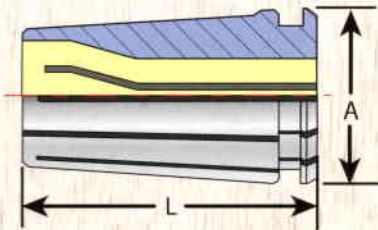
Use the guide below for selecting your replacement collets. The best way to tell what type of collet you need is to measure the length of the collet using a digital caliper. ER, TG, and SYOZ collets all have unique length and diameter measurements.



ER Collet Style



SYOZ Collet Style



TG Collet Style

Standard Collet Dimensions

ER Collet Style	Length	O.D. (diameter)
ER 11	18mm (0.708")	11.5mm (0.45")
ER 16	27.5mm (1.08")	17mm (0.67")
ER 20	31.5mm (1.24")	21mm (0.83")
ER 25	34mm (1.34")	26mm (1.02")
ER 32	40mm (1.57")	33mm (1.3")
ER 40	46mm (1.81")	41mm (1.61")
ER 50	60 mm (2.36")	52mm (2.05")

DIN 6388 Collet Style	Length	O.D. (diameter)
EOC 8	26mm (1.026")	14.4mm (0.567")
SYOZ 20	34mm (1.34")	20mm (0.78")
RDO 20	34mm (1.34")	20mm (0.78")
407E	34mm (1.34")	20mm (0.78")
EOC 12	34mm (1.34")	20mm (0.78")
SYOZ 25	52mm (2.06")	35mm (1.38")
RDO 35	52mm (2.06")	35mm (1.38")
462E	52mm (2.06")	35mm (1.38")
EOC 32	60mm (2.36")	43.7mm (1.72")

TG Collet Style	Length	O.D. (diameter)
TG 75	47mm (1.85")	27mm (1.06")
TG 100	60mm (2.36")	35mm (1.38")

Special Order Collets Dimensions

Length _____ Diameter _____ Other Markings _____
 Length _____ Diameter _____ Other Markings _____
 Length _____ Diameter _____ Other Markings _____